

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
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Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
041TX.350952ZN	L.21/00113/16 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	3,5X9,5		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	6,54	6,90	6,76-6,80	10	0
HEAD THICKNESS	2,35	2,60	2,50-2,52	10	0
RADIUS UNDER HEAD	R 0.50		R 0,40-0,50	10	0
T-15 GAUGE	GO; NO GO		OK	10	0
RECESS DIAMETER	2,82		3,41-3,49	10	0
RECESS DEPTH	1,14	1,40	1,28-1,30	10	0
MAJOR DIAMETER	3,35	3,53	3,43-3,50	10	0
MINOR DIAMETER	2,57		2,47-2,58	10	0
PITCH	1,30		1,32-1,35	10	0
THREAD ANGLE	60°		58°20'-61°	10	0
DRILLING POINT DIAMETER	2,80 MAX		2,63-2,65	10	0
DRILLING POINT LENGHT	4,05 REF		4,33-4,73	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	8,75	10,25	8,75-8,96	10	0
TORSION	29 KGF-CM MIN.		42-44	10	0
DRILLING TIME	4,0 SEC MAX		1,1-3,7	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
SURFACE HARDNESS	560 HV0,3 MIN		572-586	10	0
CORE HARDNESS	270 HV0,3	425HV0,3	1,1-3,7	10	0
VISUAL			OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°XB292	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	80	12	4	2	5	4	4	1	34	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

